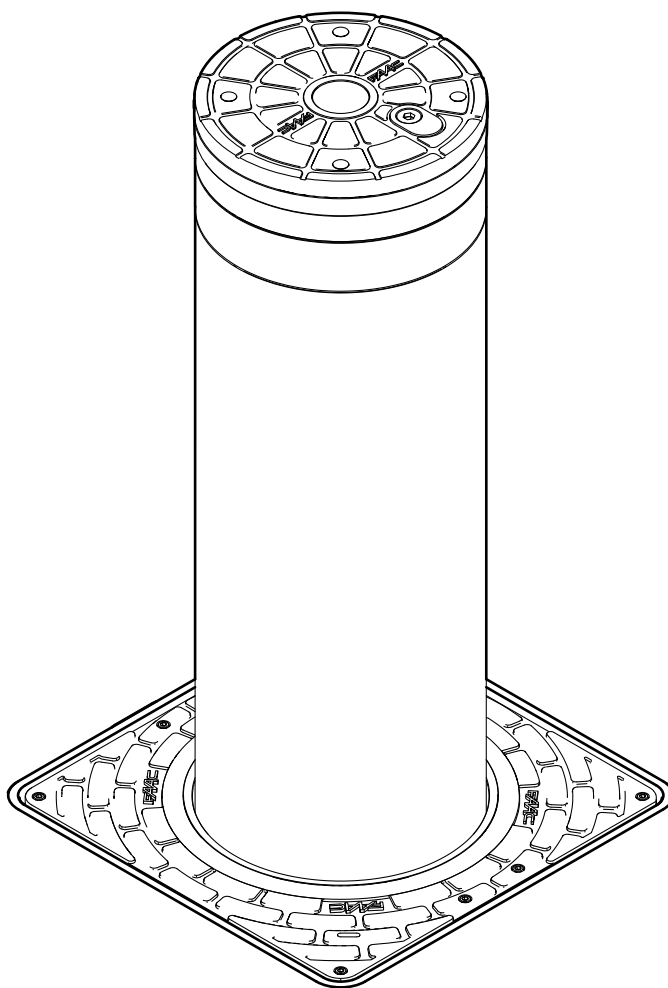


J275 HA 2K20



FAAC

Translation of the original instructions

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De handleiding werd in 2020 gepubliceerd.



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EU DECLARATION OF CONFORMITY

The Manufacturer
Company name: FAAC S.p.A. Soc. Unipersonale
Address: Via Calari, 10 - 40069 Zola Predosa - BOLOGNA - ITALY
 hereby declares on his sole responsibility that the following products:
Description: Automatic retractable bollard
Model: J275 HA 2K20
 comply with the following applicable EU legislations:
 2014/30/EU
 2011/65/EU
 Furthermore, the following harmonised standards have been applied:
 EN61000-6-2:2005
 EN61000-6-3:2007 + A1:2011

Bologna, Italy, 26-11-2020 CEO
 A. Marcellan



DECLARATION OF INCORPORATION FOR PARTLY COMPLETED MACHINERY

(2006/42/EC ALL.II P.1, LETT. B)
 Manufacturer and person authorised to prepare the relevant technical documentation
Company name: FAAC S.p.A. Soc. Unipersonale
Address: Via Calari, 10 - 40069 Zola Predosa - BOLOGNA - ITALY
 hereby declares that for the partly completed machinery:
Description: Automatic retractable bollard
Model: J275 HA 2K20
 The essential requirements of the Machinery Directive 2006/42/EC (including all applicable amendments) that have been applied and fulfilled are as follows:
 1.1.2, 1.1.3, 1.1.5, 1.3.1, 1.3.2, 1.3.4, 1.5.1, 1.5.3, 1.5.5, 1.5.6, 1.5.7, 1.5.15, 1.6.1, 1.6.2, 1.6.3, 1.6.4, 1.7.1, 1.7.2, 1.7.3, 1.7.4.1, 1.7.4.2, 1.7.4.3
 and that the relevant technical documentation has been compiled in compliance with part B of Annex VII.
 Furthermore, the following harmonised standards have been applied:
 EN12100:2010
 EN60335-1:2012+A11:2014+A13:2017
 And also undertakes to transmit, in response to a reasoned request by the national authorities, relevant information on the partly completed machinery by mail or e-mail.
 Finally, the manufacturer declares that the above-mentioned partly completed machinery must not be put into service until the final machine in which it is to be incorporated has been declared compliant with the requirements of the above-mentioned Machinery Directive 2006/42/EC.

Bologna, Italy CEO
 26-11-2020 A. Marcellan



1. INTRODUCTION TO THE INSTRUCTION MANUAL

This manual provides the correct procedures and requirements for installing J275 HA 2K20 and maintaining it in a safe condition.

When drafting the manual, the results of the risk assessment conducted by FAAC S.p.A. on the entire product life cycle have been taken into account in order to implement effective risk reduction measures. The following stages of the life cycle of the product have been considered:

- Delivery/handling
- Assembly and installation
- Set-up and commissioning
- Operation
- Maintenance/troubleshooting
- Disposal at the end of the product's life cycle

Risks arising from installation and using the product have been taken into consideration; these include:


- Risks for the installation/maintenance technician (technical personnel)
- Risks for the user of the automation system
- Risks to product integrity (damage)

In Europe, the automation of a bollard falls under the Machinery Directive 2006/42/EC and the corresponding harmonised standards. Anyone automating bollard (new or existing) is classified as the Manufacturer of the Machine. They are therefore required by law, among other things, to carry out a risk analysis of the machine (bollard in its entirety) and take protective measures to fulfil the essential safety requirements specified in Annex I of the Machinery Directive.















FAAC S.p.A. recommends that you always comply with the EN 12453 standard and in particular that you adopt the safety criteria and devices indicated, without exception, including the dead-man function.

This manual also contains general information and guidelines, which are purely illustrative and not exhaustive, in order to facilitate the activities carried out by the Manufacturer of the Machine in all respects with regard to carrying out the risk analysis and drafting the instructions for use and maintenance of the machine. It should be clearly understood that FAAC S.p.A. accepts no liability for the reliability and/or completeness of the above instructions. As such, the manufacturer of the machine must carry out all the activities required by the Machinery Directive and the corresponding harmonised standards on the basis of the actual condition of the locations and structures where the product J275 HA 2K20 will be installed, prior to commissioning the machine. These activities include the analysis of all the risks associated with the machine and subsequent implementation of all safety measures intended to fulfil the essential safety requirements.

This manual contains references to European standards. The automation of a bollard must fully comply with any laws, standards and regulations applicable in the country where installation will take place.

 Unless otherwise specified, the measurements provided in the instructions are in mm.

1.1 MEANING OF THE SYMBOLS USED

-  1 Symbols: notes and warnings on the instructions
 WARNING ELECTRIC SHOCK HAZARD - The operation or stage described must be performed following the supplied instructions and applicable safety regulations.
-  WARNING, PERSONAL INJURY HAZARD OR RISK OF DAMAGE TO COMPONENTS - The procedure or step described must be carried out following the instructions provided and according to the applicable safety regulations.
-  WARNING - Details and specifications which must be respected in order to ensure that the system operates correctly.
-  RECYCLING and DISPOSAL - Components and structural materials, batteries and electronic components must not be disposed of together with household waste. They must be taken to authorised disposal and recycling centres.
-  For manual lifting, there should be 1 person for every 20 kg to be lifted.
-  PAGE E.g.:  6 see Page 6.
-  FIGURE E.g.:  1-3 see Figure 1 - detail 3.
-  TABLE E.g.:  1 see Table 1.
-  CHAPTER/SECTION E.g.: §1.1 see section 1.1.
-  APPENDIX E.g.:  1 see Appendix 1.

2. SAFETY RECOMMENDATIONS

This product is placed onto the market as “partly completed machinery”, therefore it cannot be commissioned until the machine in which it has been incorporated has been identified and declared to conform to the Machinery Directive 2006/42/EC by the actual Manufacturer.



Incorrect installation and/or incorrect use of the product might cause serious harm to people. Read and comply with all the instructions before starting any activity on the product. Keep these instructions for future reference.

Perform installation and other activities adhering to the sequences provided in the instructions manual.

Always comply with all the requirements contained in the instructions and warning tables at the beginning of the paragraphs. Always comply with the safety recommendations.

Only the installer and/or maintenance technician is authorised to work on the automation components. Do not modify the original components in any way.

Close off the work site (even temporarily) and prevent access/transit. EC countries must comply with the legislation that transposes the European Construction Site Directive 92/57/EC.

The installer is responsible for the installation/testing of the automation and for completing the Register of the system.

The installer must prove or declare to possess technical and professional proficiency to perform installation, testing and maintenance activities according to the requirements in these instructions.

2.1 INSTALLER SAFETY

Installation activities require special work conditions to reduce to the minimum the risks of accidents and serious damage. Furthermore, the suitable precautions must be taken to prevent risks of injury to persons or damage.



The installer must be in good physical and mental condition, aware of and responsible for the hazards that may be generated when using the product.

The work area must be kept tidy and must not be left unattended.

Do not wear clothes or accessories (scarves, bracelets, etc.) that may get caught in moving parts.

Always wear the personal protective equipment recommended for the type of activity to be carried out.

The required level of workplace lighting must be equal to at least 200 lux.

Operate CE marked machinery and equipment in compliance with the manufacturer's instructions. Use work instruments in good conditions.

Use the transport and lifting equipment recommended in the instructions manual.

Use safety-compliant portable ladders of adequate size, fitted with anti-slip devices at the top and bottom, equipped with retainer hooks.

2.2 STORING THE PRODUCT

Store the product in its original packaging, in closed and dry premises, protected from the sun and free from dust and aggressive substances. Protect from mechanical stress. If stored for more than 3 months, regularly check the condition of the components and the packaging.

- Storage temperature: 5°C to 30°C.
- Percentage of humidity: 30% to 70%.

2.3 DISPOSING OF THE PRODUCT

After having dismantled the product, dispose of it in compliance with the current waste disposal regulations.

Components and structural materials, batteries and electronic components must not be disposed of together with household waste. They must be taken to authorised disposal and recycling centres.

The oil must be gathered in a watertight container and given to an authorised disposal and recycling centre. Do not mix with other substances such as antifreeze or transmission fluids. Keep the used oil away from sources of heat and out of the children's reach. The fluid is not hazardous to health. In case of contact with eyes, skin or clothing, wash and rinse the affected parts.

The technical data sheets of the fluids are available on request.

3. J275 HA 2K20

3.1 INTENDED USE

The J275 HA 2K20, is an automatic hydraulic bollard designed for perimeter protection applications.

Installations using the J275 HA 2K20 must be used for vehicular traffic. To lower the bollard manually, follow the instructions in § 5.2.



Any other use that is not expressly specified in these instructions is prohibited and could affect the integrity of the product and/or represent a source of danger.

3.2 LIMITATIONS OF USE

Comply with the limitations on frequency of use listed in the technical data section.

The presence of snow, ice and strong wind, even occasional, could affect the operation of the automation, the integrity of the components and become a potential source of danger (see section § Emergency use).

The J275 HA 2K20 must be connected to a FAAC JE275 electronic board.

Implementing the automation requires the installation of the necessary safety devices, identified by the installer through an appropriate risk assessment of the installation site. The installation must be visible during the day and at night. If it is not, appropriate solutions must be provided in order to make the fixed and moving parts visible.

3.3 UNAUTHORISED USE

- Uses other than the intended use are prohibited.
- It is prohibited to install the automation outside of the limits specified in the Technical Data and Installation Requirements sections.
- It is prohibited to use the J275 HA 2K20 in a configuration other than the one intended by the manufacturer.
- No component part of the product may be modified.
- It is prohibited to install the automation on escape routes.
- It is prohibited to install the automation in environments in which there is a risk of explosion and/or fire: the presence of flammable gases or fumes is a serious safety hazard (the product is not 94/9/EC ATEX certified).
- It is prohibited to power the system with energy sources other than those specified.
- It is prohibited to integrate commercial systems and/or equipment other than those specified, or use them for purposes not intended and authorised by their respective manufacturers.
- It is prohibited to use and/or install accessories that have not been specifically approved by FAAC S.p.A.
- It is prohibited to use the automation before performing commissioning.
- It is prohibited to use the automation in the presence of faults which could compromise safety.
- It is prohibited to use the automation with the fixed and/or mobile guards removed or altered.
- Do not use the automation unless the area of operation is free of persons, animals or objects.
- Do not enter/remain in the area of operation of the automation while it is moving.
- Do not try to prevent the movement of the automation.
- Do not climb or hold on to the cylinder or lift yourself up on it.
- Do not allow children to approach or play in the area of operation of the automation.
- Do not allow the control devices to be used by anyone who is not specifically authorised and trained to do so.
- Do not allow the control devices to be used by children or persons with mental and physical deficiencies unless they are supervised by an adult who is responsible for their safety.

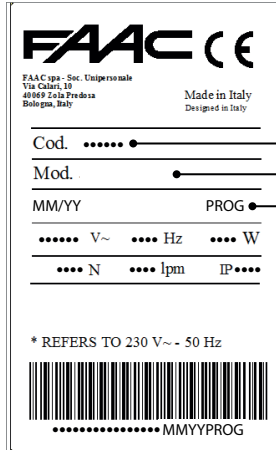
3.4 EMERGENCY USE

In the event of a malfunction, emergency or failure, disconnect the power supply to the automation. Place the automation out of service until it has been reset/repaired.

In the case of a breakdown, the automation system must be reset/ repaired exclusively by the INSTALLER/MAINTENANCE TECHNICIAN.

3.5 PRODUCT IDENTIFICATION

The product can be identified by the plate (see 1).



FAAC S.p.A. - Soc. Unipersonale
Via Calari, 10
41059 Sala Pradina
Bologna, Italy

Made in Italy
Designed in Italy

Cod.


Mod.

MM/YY PROG

..... V~ Hz W

..... N lpm IP.....

* REFERS TO 230 V~ - 50 Hz



.....MMYYPROG

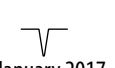
Sale code

Product name

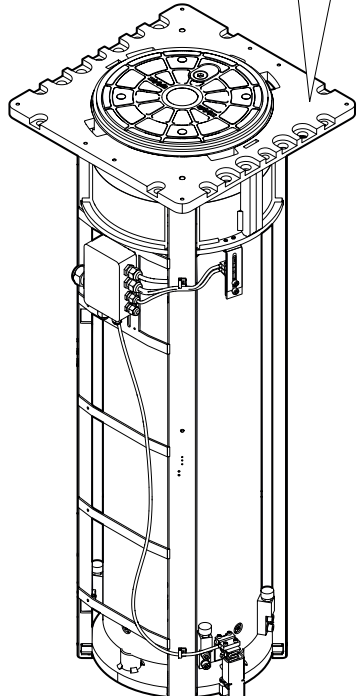
IDENTIFICATION NUMBER

Month/year of production + progressive number for the month of production

Example: 0117 0001



produced in January 2017 S/N 1



1

3.6 TECHNICAL CHARACTERISTICS

The cylinder is moved by an internal hydraulic unit. A release device, protected by a security lock, to lower the cylinder can be accessed from the top. The thrust capacitor is pre-wired and housed in the internal junction box.

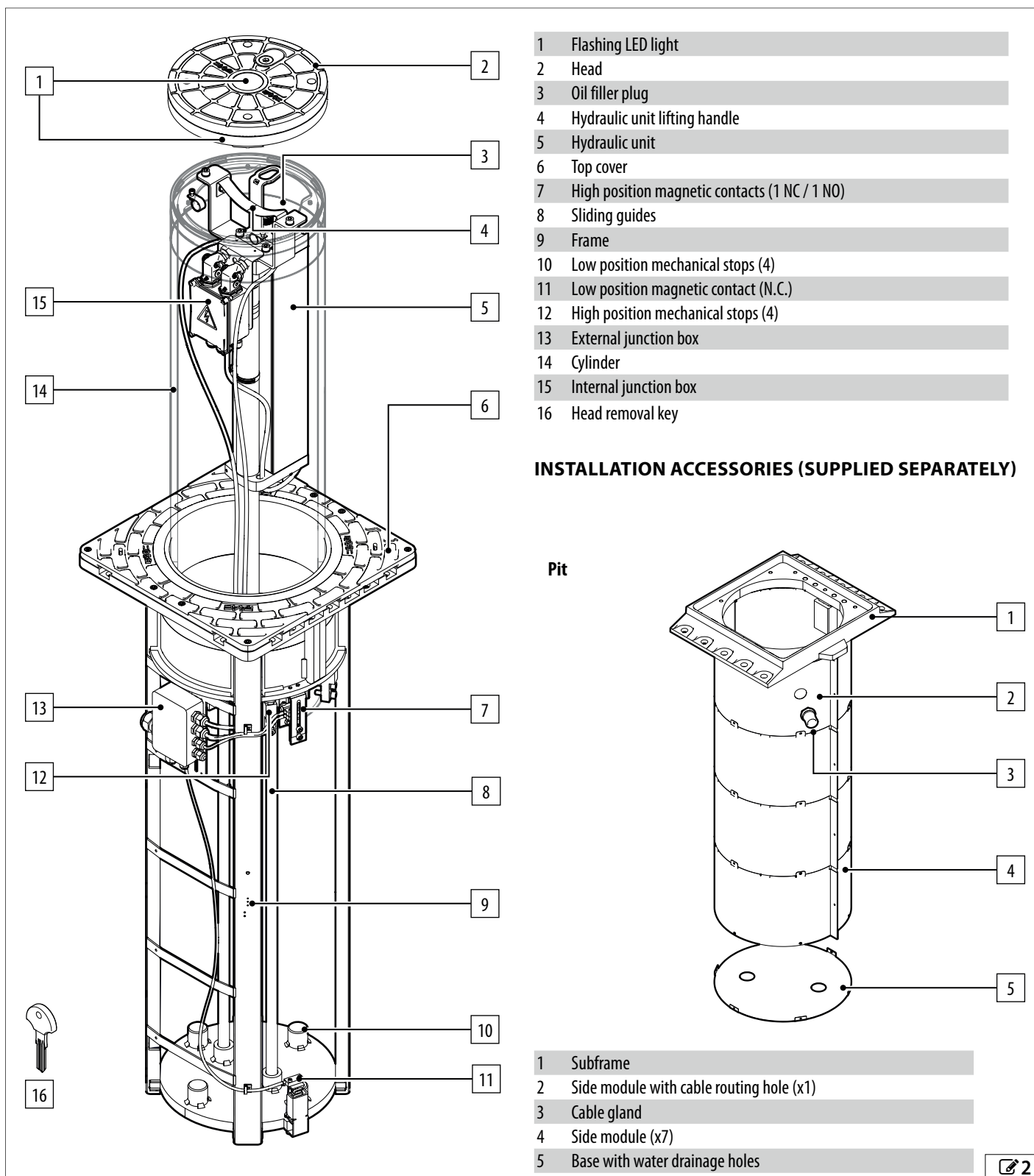
Certifications The J275 HA 2K20 bollard is certified according to the following standards and relative performance levels:

- PAS 68:2013 V/7500 (N2)/48/90:1.7/0.0
- IWA 14-1:2013 V/7200 [N2A]/48/90:1.9

Optional equipment

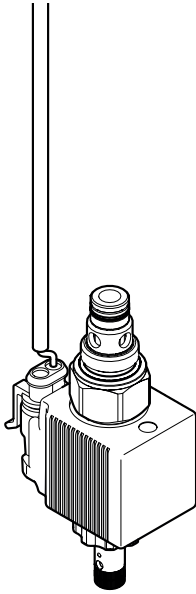
- Emergency lowering device: a solenoid valve connected to the mains power supply allows the cylinder to be lowered automatically in the event of a power failure.
- Obstacle detection device: allows the closing movement to be reversed if an obstacle (e.g. a vehicle) is detected.

3.7 COMPONENT IDENTIFICATION



OPTIONAL ACCESSORIES

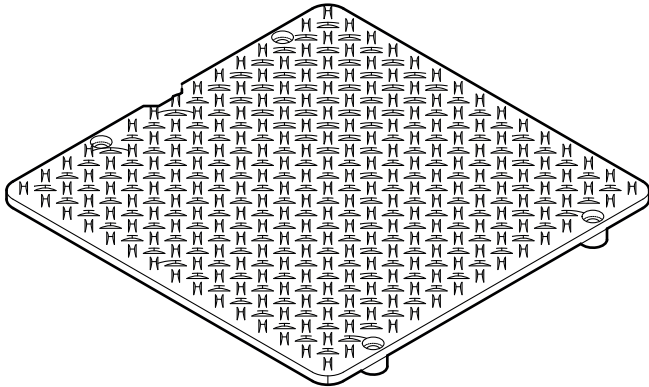
Emergency lowering device (solenoid valve)



Obstacle detection device (pressure switch)



Cover

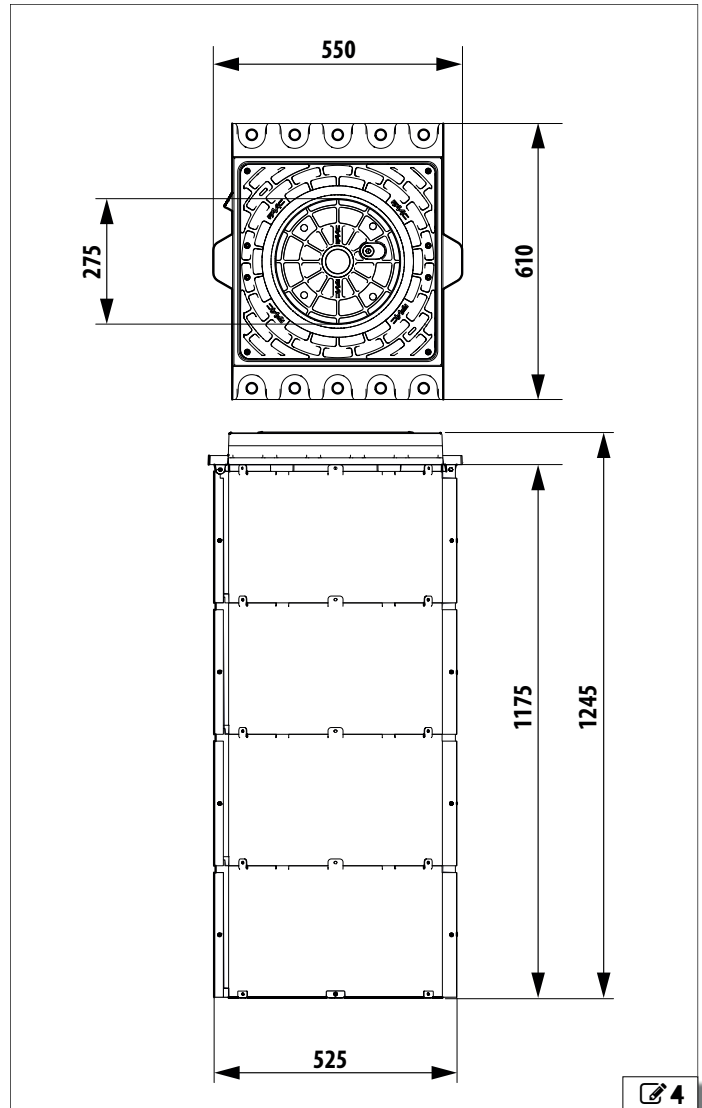


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2 Technical data

Power supply voltage	230 V ~ 50 Hz
Max power	575 W
Max force	2500 N
Pump delivery	3 l/min
Lifting time	~ 8 s
Lowering time	~ 4.5 s
Ambient operating temperature	-15 °C to +55 °C
Ambient operating temperature (with optional heater)	-40 °C to +55 °C
Type of use	Intensive
Bollard weight	160 kg
Pit weight	80 kg
Cylinder height	800 mm
Cylinder diameter	275 mm
Oil quantity	1.5 l
Oil type	FAAC HP OIL
Protection rating	IP56
Hydraulic control unit protection rating	IP67
Dimensions	See 4
Thrust capacitor (pre-wired)	16 µF - 400V
Continuous use time (ROT)	110 min at 23°C
Load class (EN124)	C250 (25 t)

3.8 DIMENSIONAL DRAWING




4

4. INSTALLATION REQUIREMENTS

4.1 MECHANICAL REQUIREMENTS

The essential mechanical requirements for each bollard are as follows:

- a pit as indicated in the foundation diagram
- a flexible conduit suitable for electrical connections
- a cage and foundation plinth
- flat ground

 The foundation diagram is supplied with the pit and shows a double unit installation. For information about the foundation diagram for a multiple bollard configuration, please contact FAAC technical support.

4.2 ELECTRICAL SYSTEM



Always shut off the power supply before performing any work. If the disconnect switch is not in view, apply a warning sign stating "WARNING - Maintenance in Progress".



The electrical system must comply with applicable legislation in the country of installation. In Europe, the electrical system must comply with standard EN 60335.

Use components and materials with a CE marking that are compliant with the Low Voltage Directive 2014/35/EU and EMC Directive 2014/30/EU.

The electrical cables of the system must be of a size and insulation class that is compliant with current legislation and laid in appropriate rigid or flexible conduits, either above or below ground.

The automation power supply for each bollard must be fitted with:

- a multi-pole thermal magnetic circuit breaker, with a suitable tripping threshold, a contact opening distance of at least 3 mm and a breaking capacity that complies with current regulations
- a 0.03 A differential switch

The thermal magnetic and differential circuit breakers must be located in areas that are only accessible to authorized personnel.

The metal parts of the structure must be earthed.

Check that the protective earthing system complies with applicable regulations in the country of installation.

Provide the following for each bollard:

- an FG70R-0.6/1kV-16G1.5 cable, maximum length 50 m. This code refers to European standards and describes a cable with ethylene propylene rubber insulated conductors, PVC outer sheath, nominal voltage 0.6 kV, maximum voltage 1 kV, 16 conductors, one of which is an earth, section of conductor 1.5 mm²

Provide an electronic board for every three bollards.

Provide suitable enclosures for the installation of electronic boards and electrical components. The containers must have a minimum IP44 protection and must be fitted with a lock or other device to prevent access by unauthorized persons. The cable outlets must face downwards.

In the case of a Master-Slave configuration, a cable conduit has to be installed for the cables that connect the two electronic boards.

Check buried cable plans to ensure that there are no other electrical cables in proximity to the planned digging/drilling locations to prevent the risk of electrocution.

Check that there are no pipes in the vicinity as well.

The conduit fittings and the cable glands must prevent the entry of moisture, insects and small animals.

Protect extension cable connections using junction boxes with an IP67 protection rating or higher.

The bollard must always be visible to prevent it from being hit accidentally. An adequate lighting system is required.

It is recommended to position the control devices within the field of view of the automation. This is mandatory in the case of hold-to-run controls.

The maintained action controls in the hold-to-run mode of operation, must comply with standard EN 60947-5-1.

The control devices must be located in areas that are only accessible to authorized personnel.

If an emergency stop button has been installed, it must be EN13850 compliant.

Comply with the following heights from the ground:


- control accessories = minimum 150 cm
- emergency button = maximum 120 cm

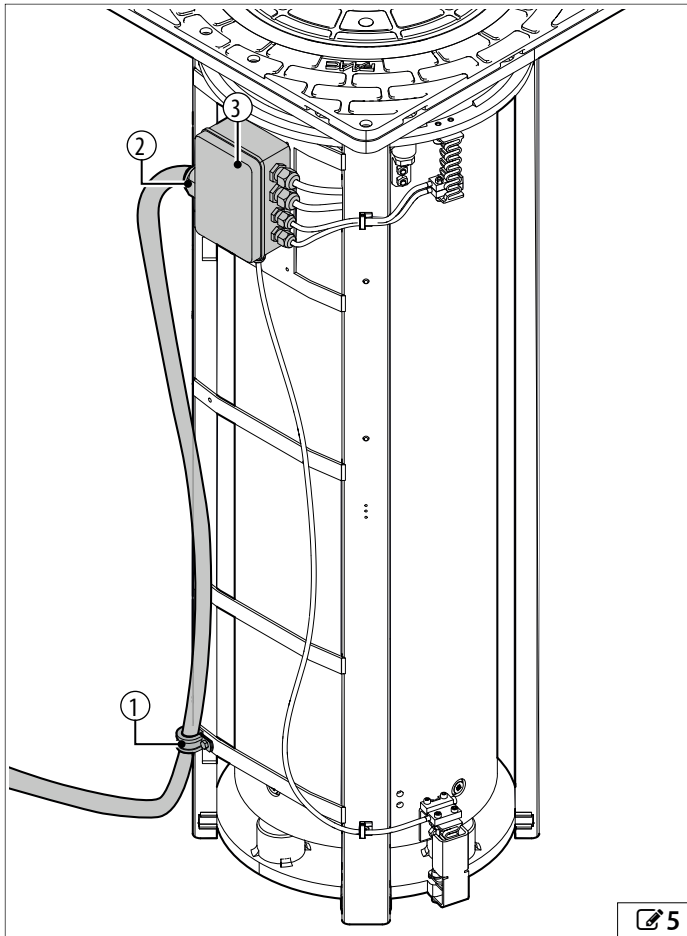
5. INSTALLATION

5.1 INSTALLING THE BOLLARD




! Use a 1.5mm² 16 core (15 + earth) cable for the electrical connections. Use a cable that complies with local regulations for use with 230 V~.

The maximum cable length is 50 m.

1. Place the cable inside the flexible sheath and make it protrude from the pit by 1.6m.
2.  5 Fasten the cable to the frame using the cable gland provided 1.
3. Insert the cable into the external junction box 3 through the cable gland provided 2.

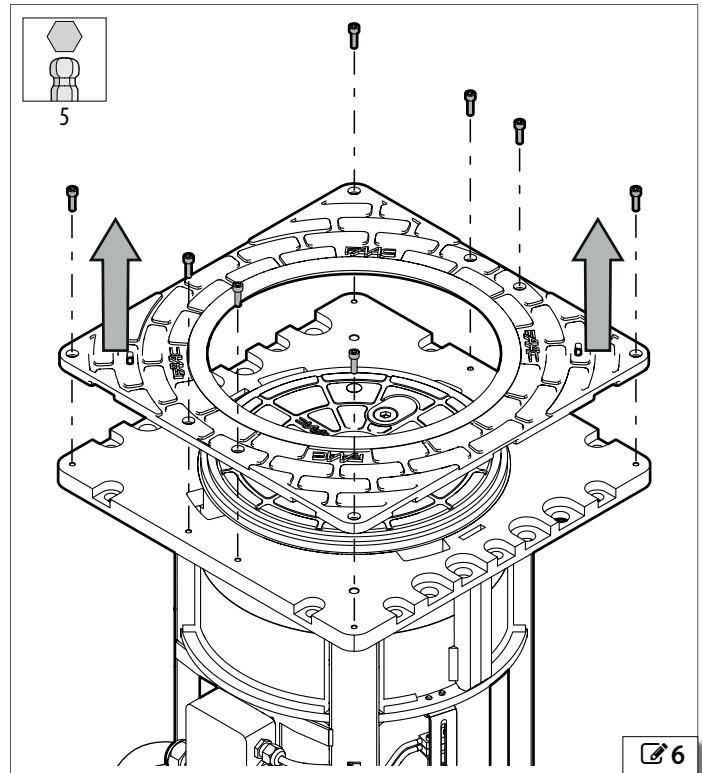


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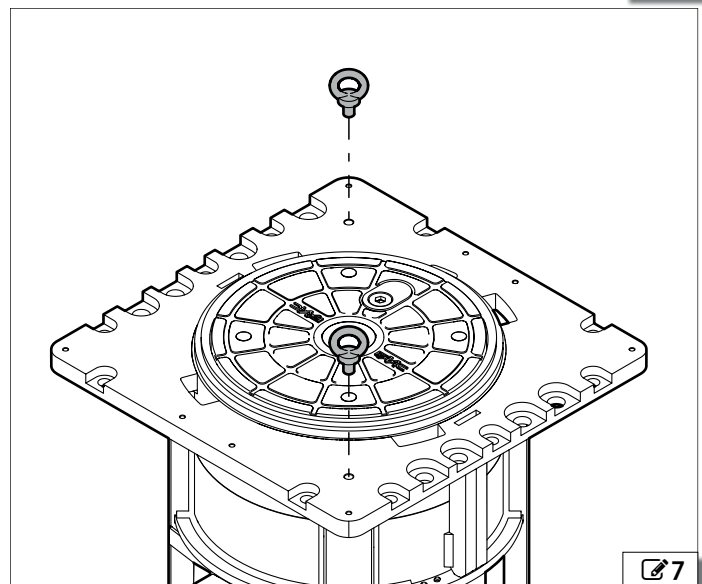
4. Connect the conductors to the external junction box and the control board following the instructions in section § 5.3.
5. Check that the bollard operates correctly, according to the logics set on the board, as well as all the accessories that are connected.
6. Remove the top cover  6.
7. Screw the two M10 eyebolts, provided, onto the top of the frame  7.
8. Lift the bollard and insert it completely into the pit.  8. Position the bollard so that the junction box is on the same side as the cable inlet.

! Use belts or chains and a lifting device that are suitable for the weight of the bollard.

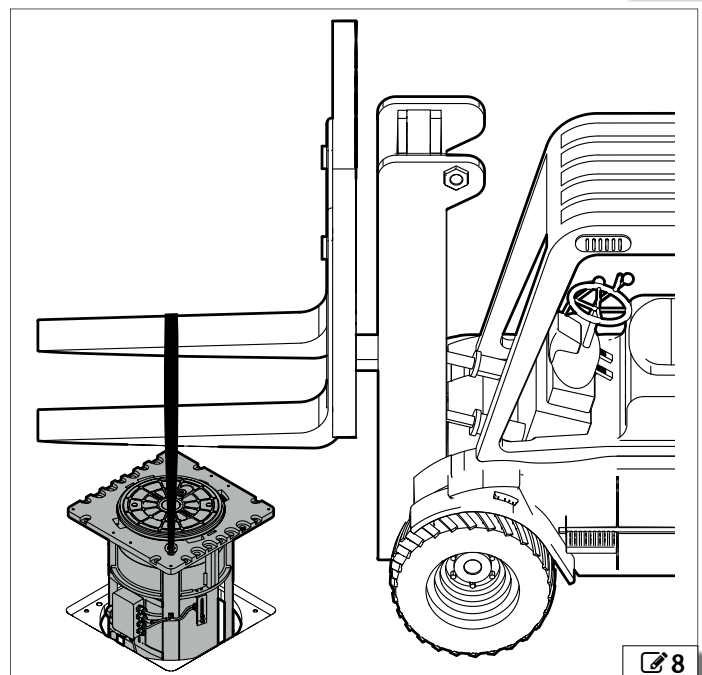
Take care not to damage the electrical cable by pinching it between the frame and the pit.



 6

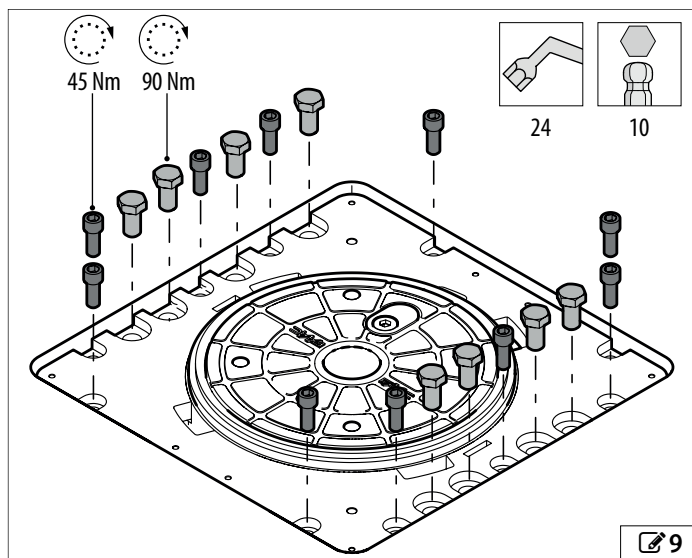


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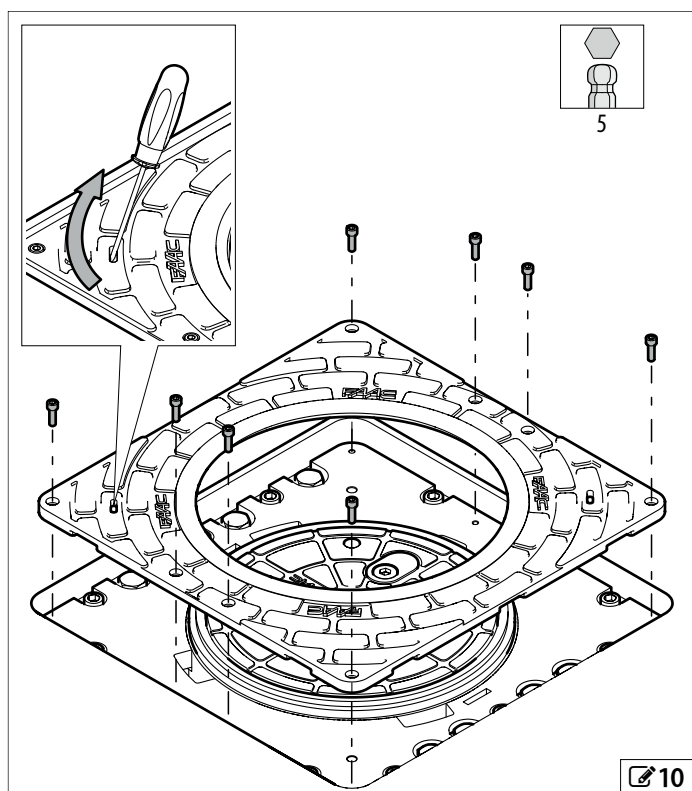
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9. Remove the eyebolts and fasten the bollard to the pit using the ten M12x30 screws and the eight M16x30 screws. Apply the fastening torques given in 9.



10. Fasten the cover to the frame using the eight M6x20 screws.

To reposition or lift the cover, prise one of the two slots upwards using a screwdriver.

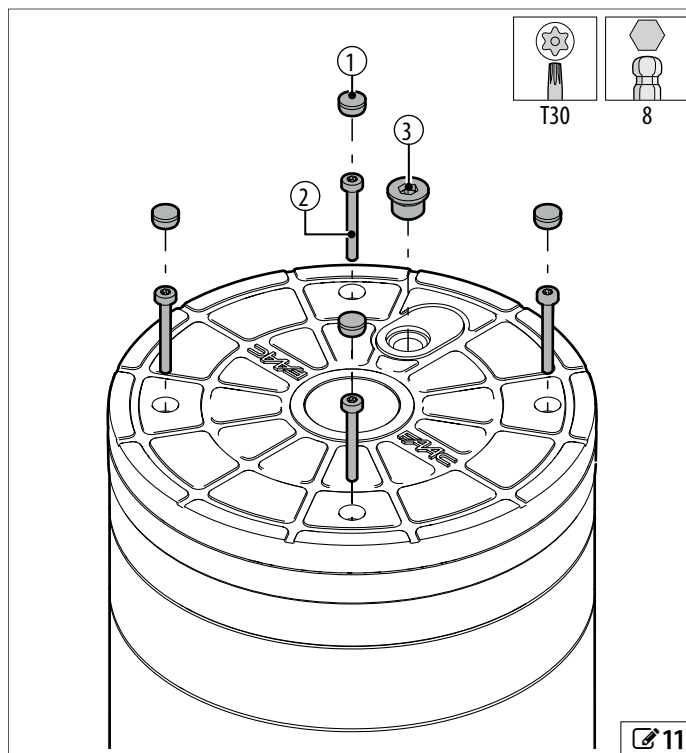


5.2 MANUAL OPERATION

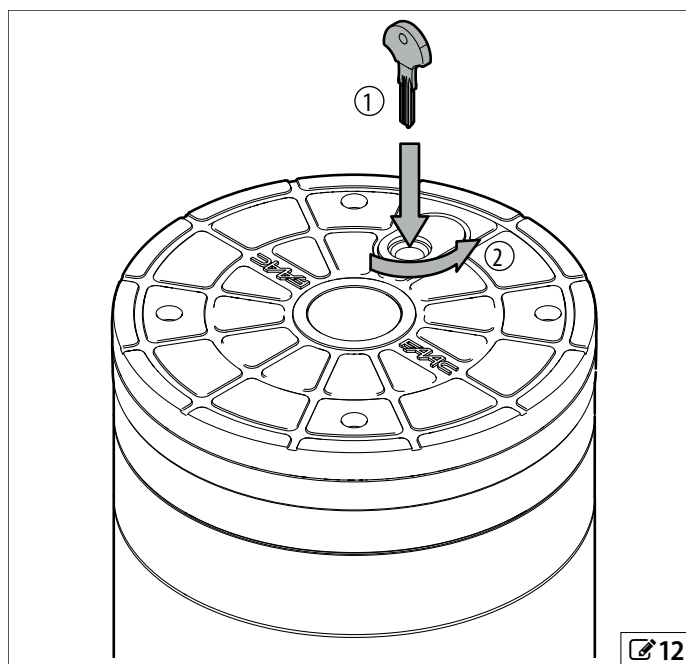
Before carrying out the release procedure, disconnect the power supply to the automation system.

RELEASE PROCEDURE

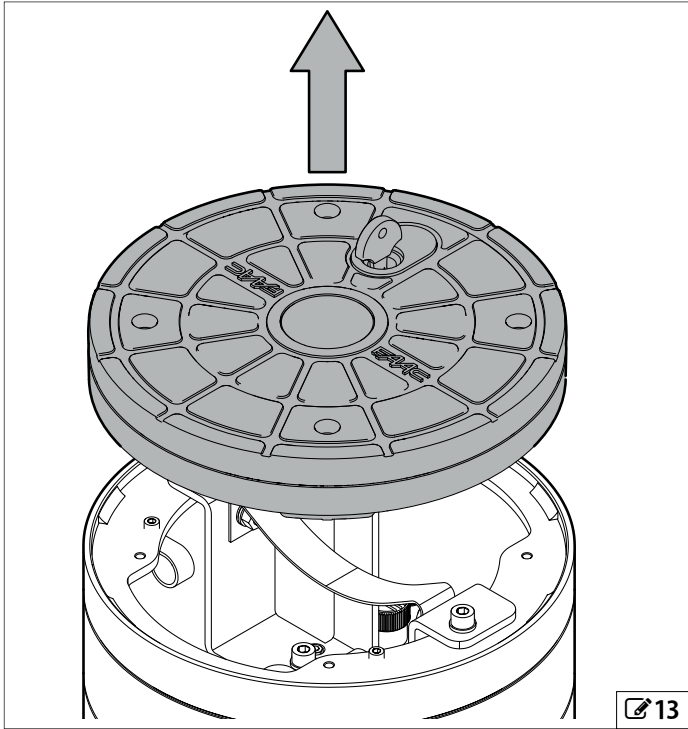
1. 11 Remove the plugs 1 and unscrew the screws 2.
2. Unscrew the plug 3.



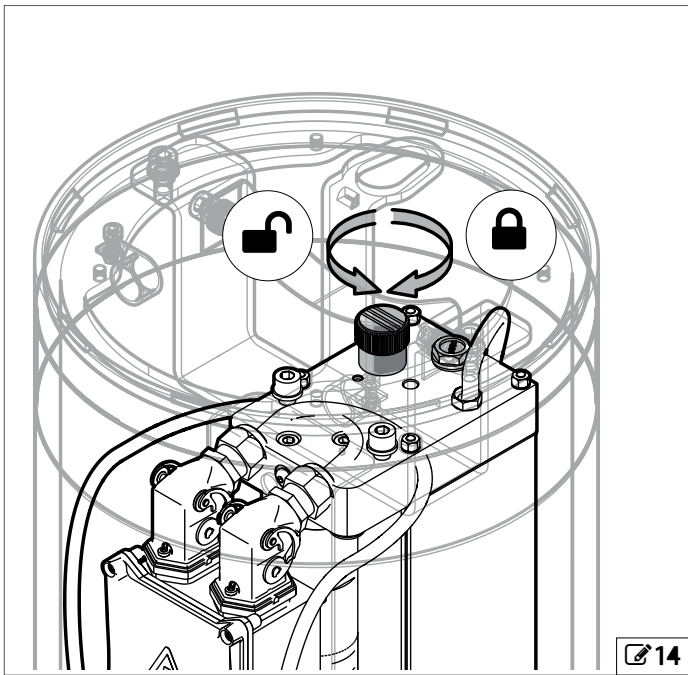
3. 12 Insert the key 1 and turn it anticlockwise until it stops 2.



4. Lift the head in order to access the release device.



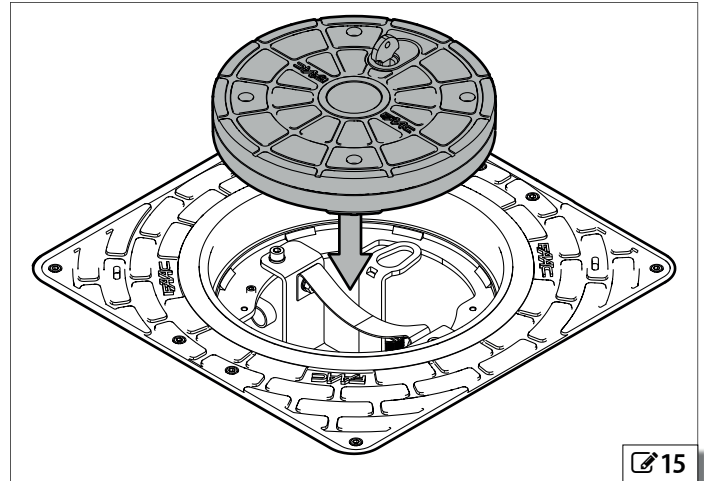
5. Actuate the release device by turning the knob anticlockwise.



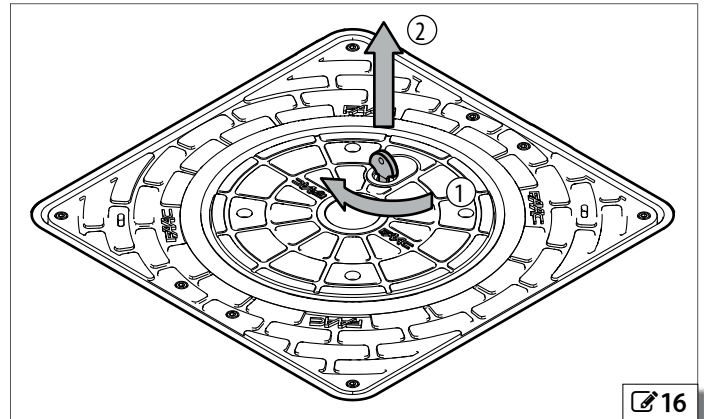
RESTORING AUTOMATIC OPERATION



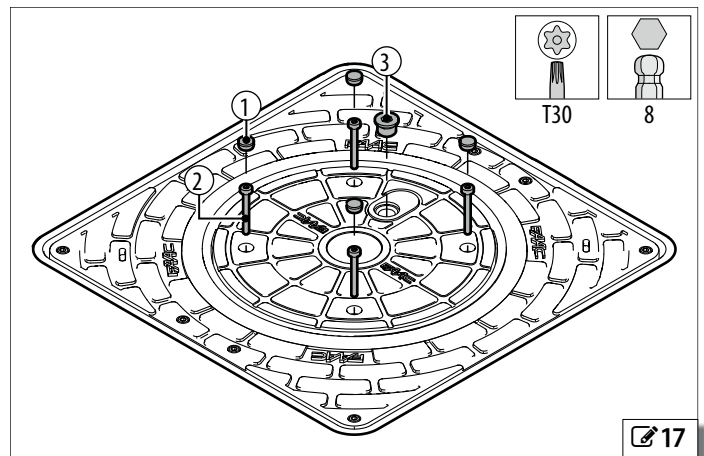
1. 14 Actuate the release device by turning the knob anticlockwise as far as it will go, but without forcing it.
2. 15 Position the head.



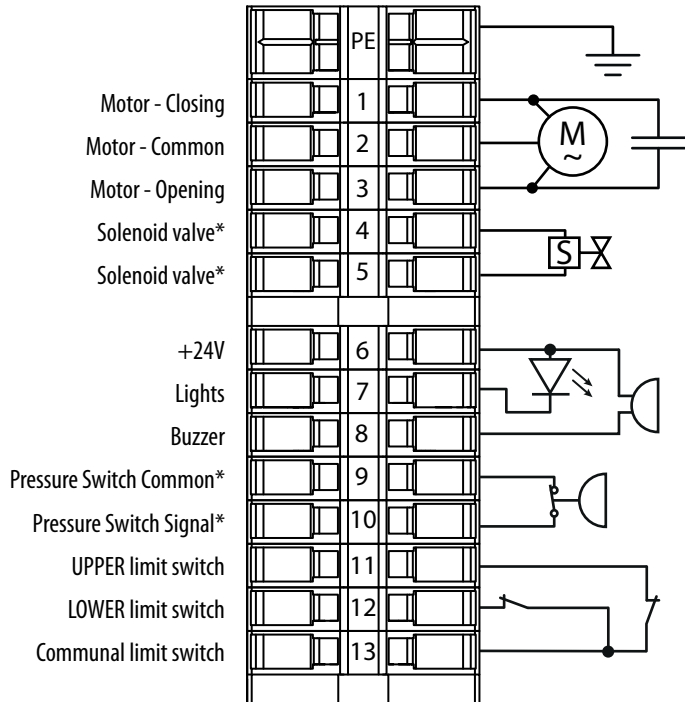
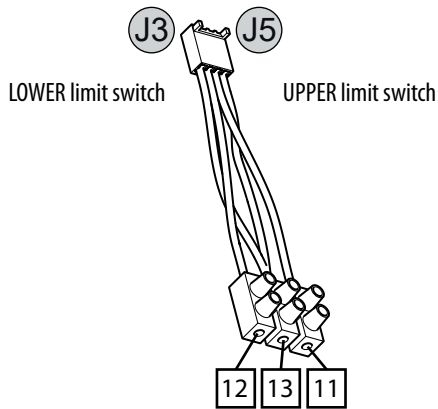
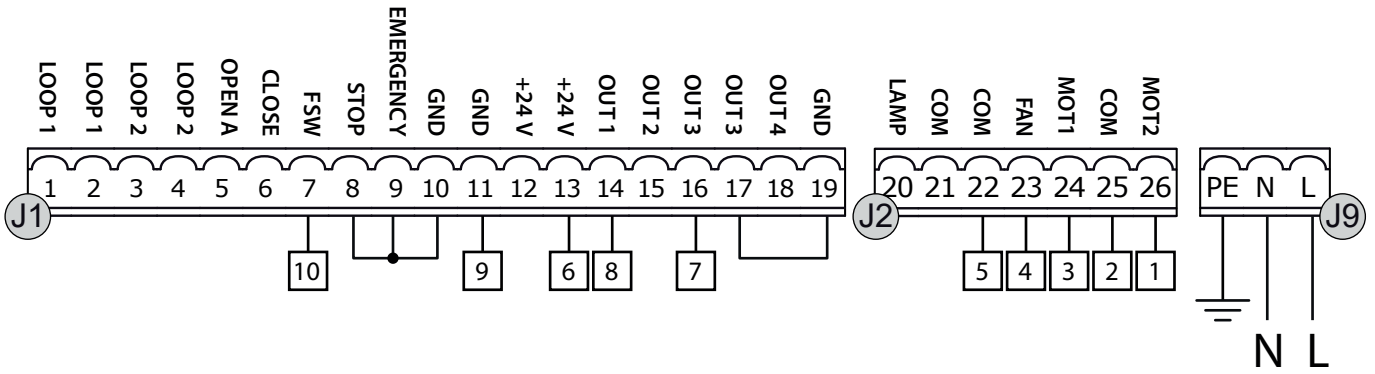
3. 16 Turn the key clockwise by 90° 1.
4. Remove the key 2.



5. 17 Put back the screws 2 and the plug 3.
6. Replace the plugs 1.



5.3 CONNECTIONS



* optional accessories

5.4 BOARD PROGRAMMING

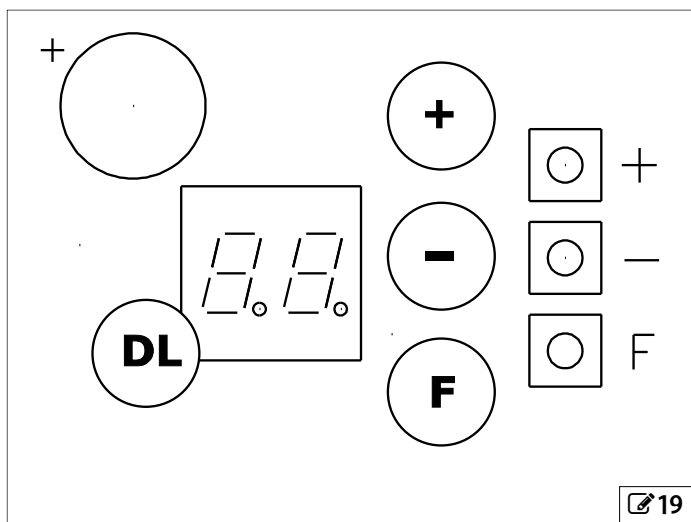
After connecting and switching on the power to the control board as per the previous chapter, select the work pre-setting for the bollard J275 HA 2K20 by performing the following operation:

1. Access level 1 programming by holding down the F button on the board (🔧 19). The letters **DL** will appear on the display.
2. Release the F button and with the **+** button, select the value **05**
3. Press the F button and hold it down whilst simultaneously pressing the **-** button to exit programming screen and save the changes made.
4. Press the F button and hold it down, as well as pressing **+** for around 10 seconds, until the display shows **!**
5. Release the buttons, then press the F button scroll until you reach the **b6** parameter
6. Set the value **b6 = 4**

! Setting **b6 = 4** causes the bollard to raise immediately when the emergency input is activated.

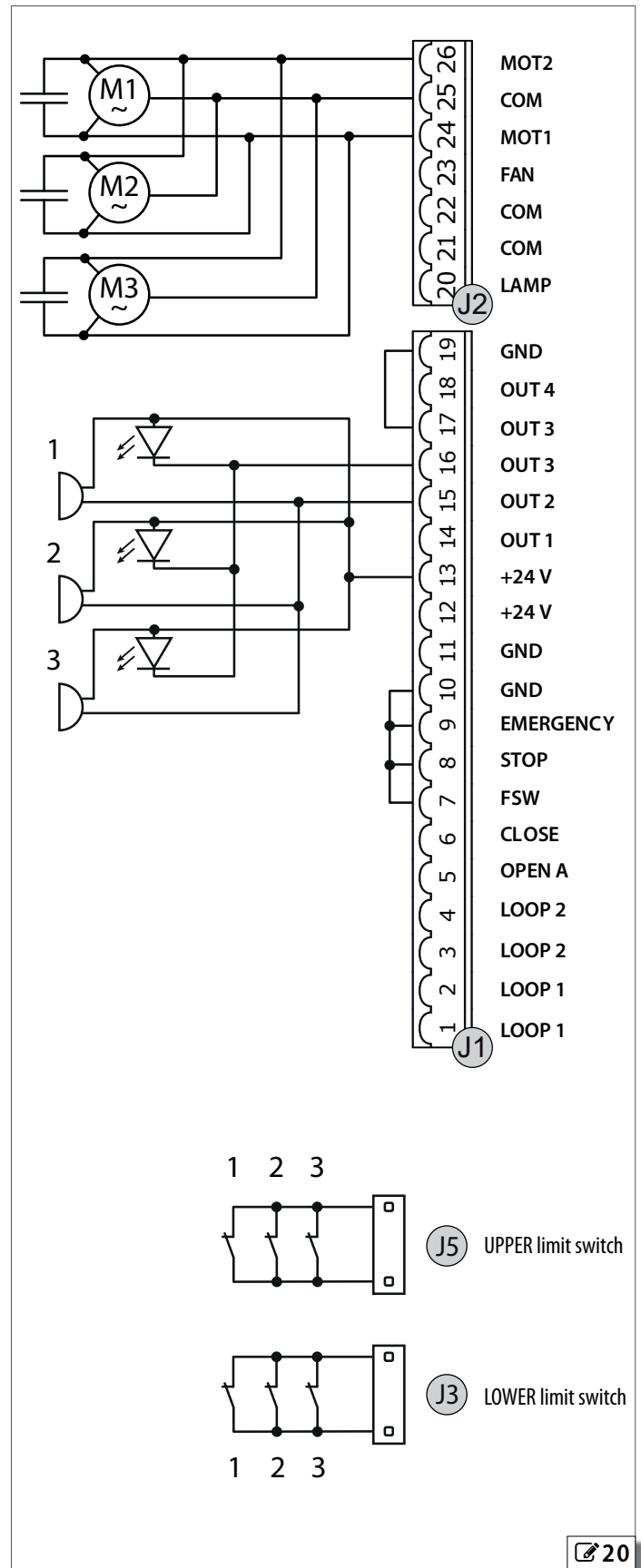
7. Press the F button and hold it down whilst simultaneously pressing the **-** button to exit programming screen and save the changes made.

i For further information on programming the board, please refer to the relevant instructions.



5.5 CONNECTING MULTIPLE BOLLARDS

Up to 3 bollards can be connected simultaneously to a single JE275 board. To connect them, follow the diagrams below.



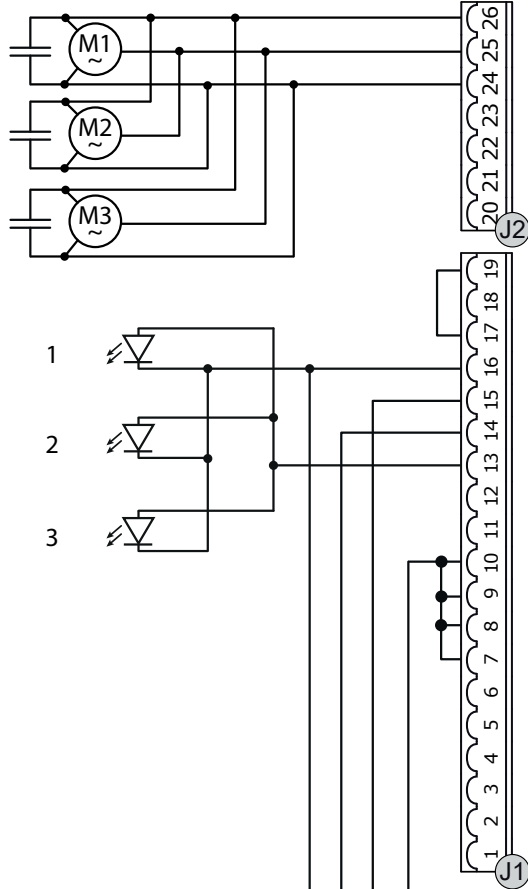
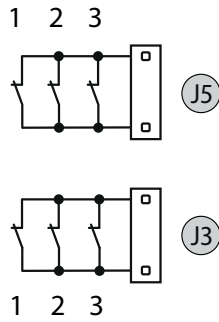
If the total number of bollards in the system is greater than 3, connect 2 or more boards in a master-slave configuration as indicated below. A single master board can control multiple slave boards at the same time.



It is recommended to balance the load on the boards (e.g. for 4 bollards, connect 2 bollards to the master board and 2 bollards to the slave board).

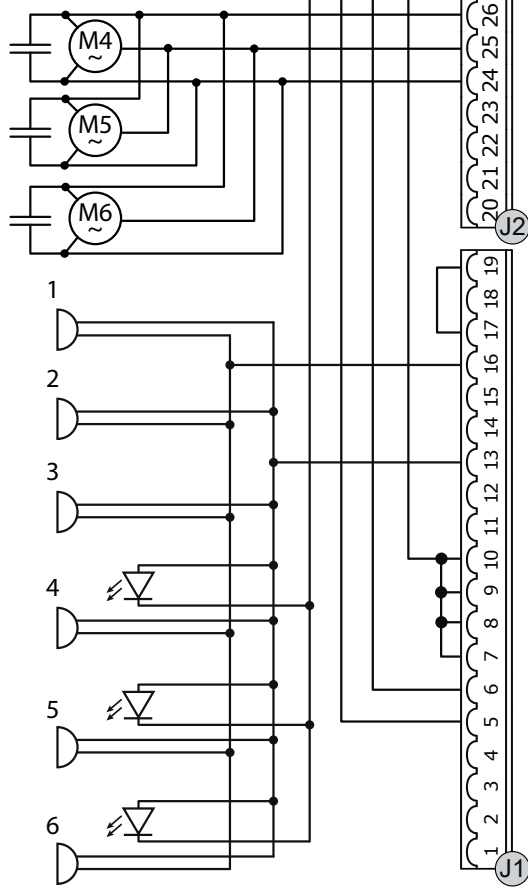
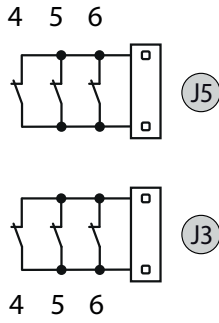
Master JE275 board

- $dF = 05$
 - $o1 = 11$
 $P1 = no$
 $o2 = 12$
 $P2 = no$
 - $b6 = 4$
- ⌚ 10s



Slave JE275 board



- $dF = 05$
 - $LO = C$
 - $o3 = 4$
 $b6 = 4$
 - $LO = Cu$
 - $o3 = 15$
 $P3 = no$
- ⌚ 10s




5.6 TROUBLESHOOTING

Below are a series of tips to help identify and solve a number of particular issues.

3 Troubleshooting

CONDITION	SUGGESTION
The bollard raises by a few centimetres and then lowers immediately	<p>Make sure that you have selected default No. 5 on the JE275 board (§ 5.4)</p> <p>Make sure that the DL3 (FSW) LED on the JE275 board remains on for the entire movement.</p> <p>Make sure that the pressure switch (if present) has been wired correctly.</p> <p>Replace the pressure switch (if present)</p>
The bollard reaches the high position and reverses immediately.	<p>Make sure that the limit switches are wired correctly.  18</p> <p>Make sure that the upper limit switch is in the correct position  2-7</p>
The bollard does not raise.	<p>Make sure that you have selected default No. 5 on the JE275 board (§ 5.4)</p> <p>Make sure that the bollard is set for automatic operation (§ 5.2)</p> <p>Check the wiring of the motor</p>
The bollard will not lower, and remains in the high closed position.	<p>Check that there is nothing between the cylinder and the slide bushing that is preventing movement</p> <p>Check the wiring of the motor</p>
The flashing LED light is not working	<p>Make sure that you have selected default No. 5 on the JE275 board (§ 5.4)</p> <p>Make sure that the power supply connector located under the head is plugged in correctly.</p> <p>Check the accessories fuse on the JE275 board.</p>

6. MAINTENANCE

 Before performing any maintenance, disconnect the mains power supply. If the disconnecting switch is not visible, apply a "ATTENTION - Maintenance in progress" sign. Restore the power supply once maintenance is complete and after tidying up the area.

 Maintenance must be performed by the installer/maintenance technician.

Comply with all the safety instructions and recommendations provided in this manual.

Close off the work site and prevent access/transit. Do not leave the work site unattended.

The work area must be kept tidy and clear upon completing maintenance.

Before starting activities, wait for the components subject to heating to cool down.

Do not modify the original components in any way.


FAAC S.p.A. disclaims any liability for damage caused by components that are modified or tampered with.

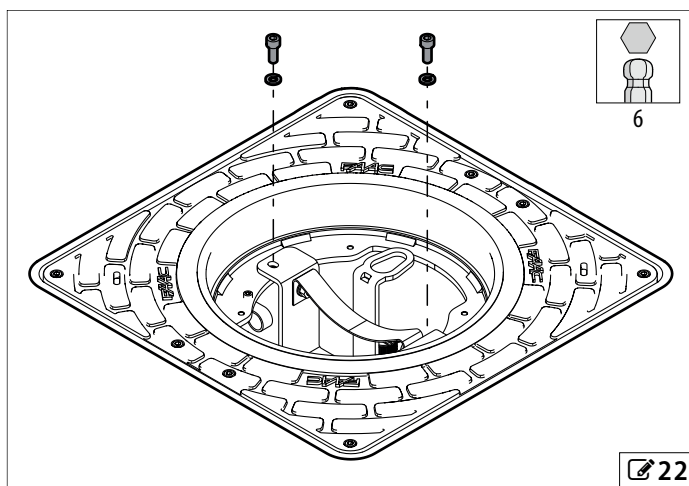
 The warranty shall be forfeited in the event of tampering with components.

For replacements, use only original spare parts FAAC.

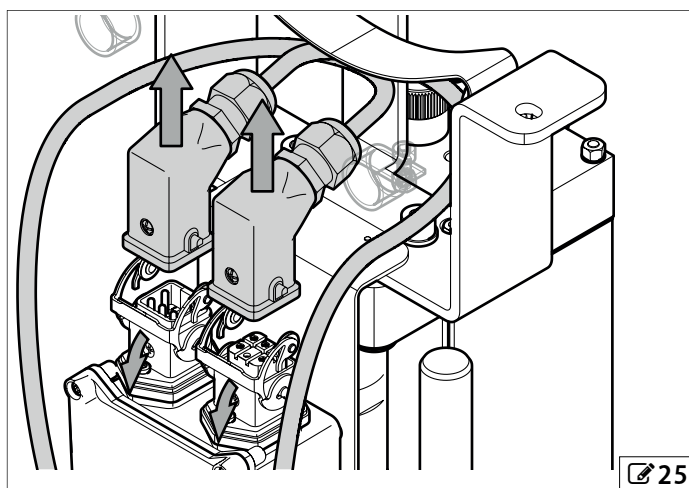
6.1 REMOVING THE HYDRAULIC UNIT

1. Release and lower the bollard following points 1 to 5 in the § "Release procedure" section.
2. Unscrew the fastening screws of the control unit.

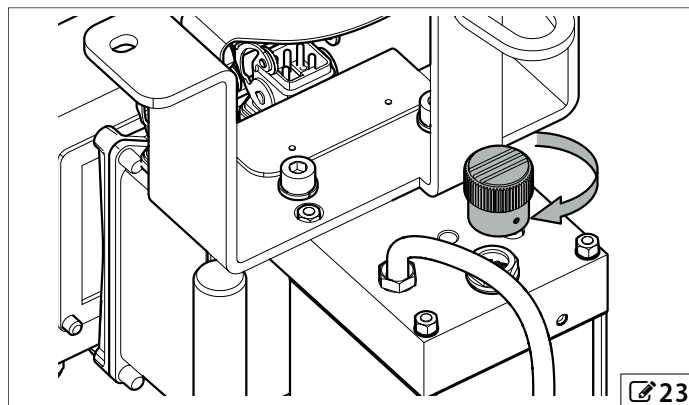
 Only do this when the cylinder is completely lowered and the system is in manual operation mode.




3. Remove the connectors.

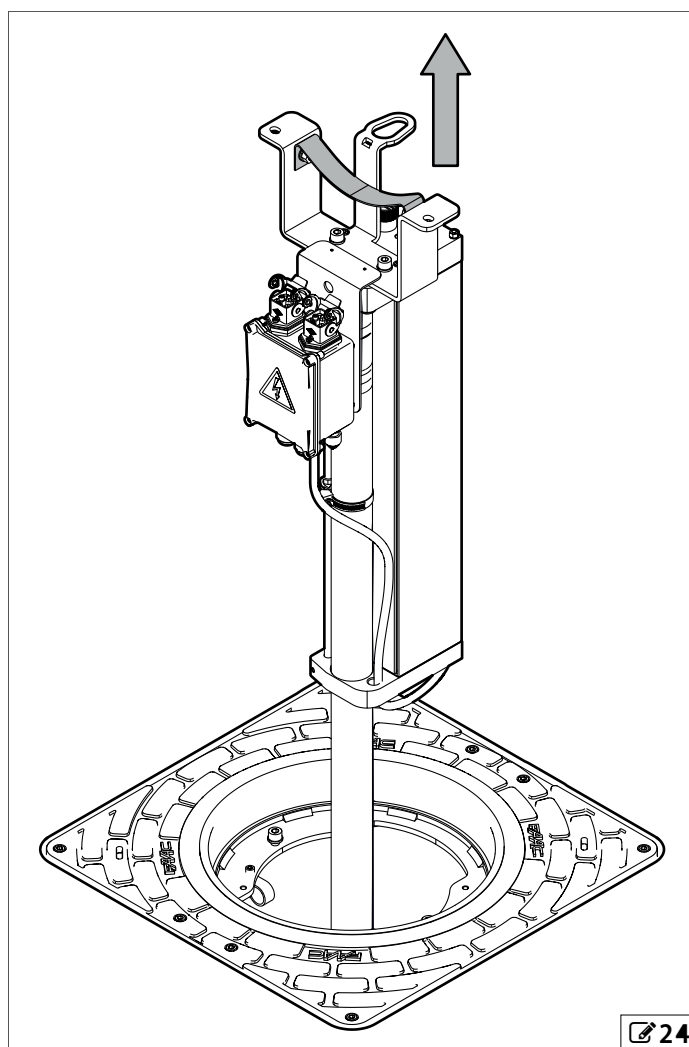


4. Lock the hydraulic unit by turning the knob clockwise as far as it will go, but without forcing it.





5. Completely remove the hydraulic unit from the bollard.

 Use the handle provided to lift the hydraulic unit.



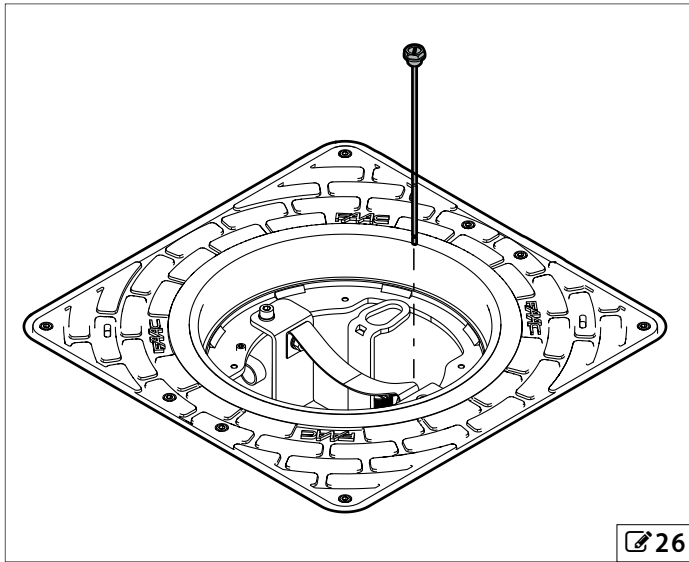
6.2 TOPPING UP THE OIL LEVEL

1. Release and lower the bollard following points 1 to 5 in the § "Release procedure" section.
2. Unscrew the plug of the hydraulic unit  26.

 The oil level should be checked when the bollard is in the lowered position.

An overflow pipe below the plug prevents the control unit from becoming too full. There should be oil in the pipe when the cylinder is in the down position. If necessary, top up the oil to the rim of the pipe.


3. Close the automation.
4. Replace the plug of the hydraulic unit when the bollard is in the raised position.
5. Install the head following points 2 to 6 in the § "Restoring automatic operation" section.



6.3 BLEEDING THE SYSTEM

1. Remove the head of the bollard following points 1 to 4 in the § "Release procedure" section.
2. Unscrew the plug of the hydraulic unit.
3. Open and close the automation several times with the plug removed.
4. Replace the plug of the hydraulic unit when the bollard is in the raised position.
5. Install the head following points 2 to 6 in the § "Restoring automatic operation" section.

6.4 ROUTINE MAINTENANCE


The Scheduled Maintenance table  lists the operations that must be performed on a regular basis in order to keep the automation system working reliably and safely; these are given purely as a guideline and should not be considered exhaustive. The installer/machine manufacturer is responsible for drawing up the maintenance plan for the automation system, supplementing this list or modifying the maintenance intervals according to the machine characteristics.

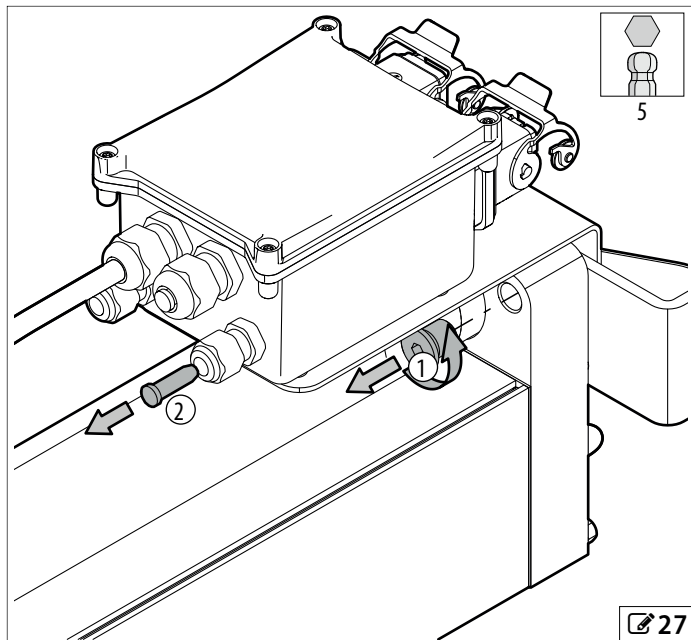
4 Routine maintenance


Operation	Frequency (months)
Clean the pit.	6
Check the drainage.	6
Clean the sliding guides	6
Make sure that there are no oil leaks	12
Top up the oil level, if necessary. Only use FAAC oil	12
Check the condition of the actuator cables, the cable glands and junction boxes.	12
Check that screws and bolts are correctly tightened.	12
Check the mechanical stops: fastening and solidity.	12
Make sure that the cylinder is clean and if necessary touch up the paintwork.	
Check that the automation system operates correctly, following the set logic, when using the various control devices.	12

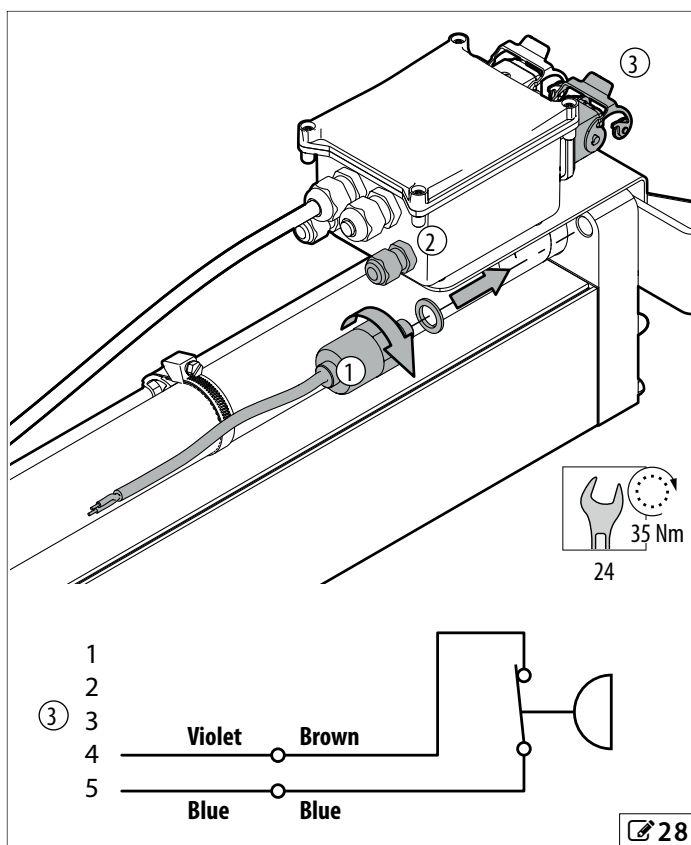
7. INSTALLING OPTIONAL EQUIPMENT



7.1 INSTALLING THE PRESSURE SWITCH

1.  27 Remove the hydraulic unit following points 1 to 5 in the "Removing the hydraulic unit" section.
2. Place the hydraulic unit in a horizontal position.
3. Remove the plug from the flange 1 and the plug from the cable gland 2.



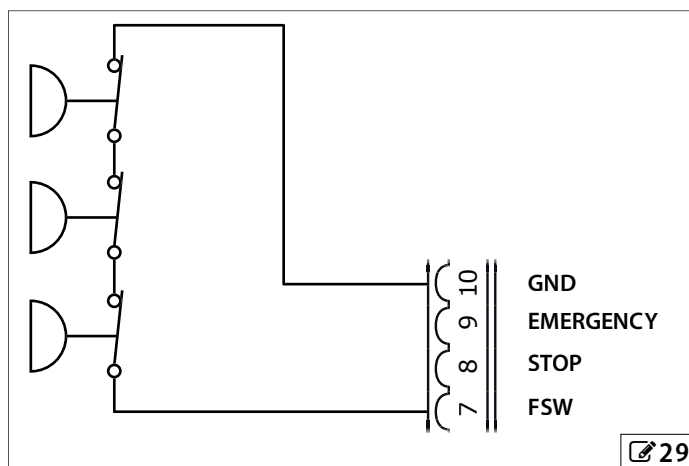
4.  28 Screw the pressure switch 1 onto the flange, together with the seal provided. Insert the cable in to the cable gland 2 and connect it to connector 3 inside the junction box according to the diagram shown in the figure.



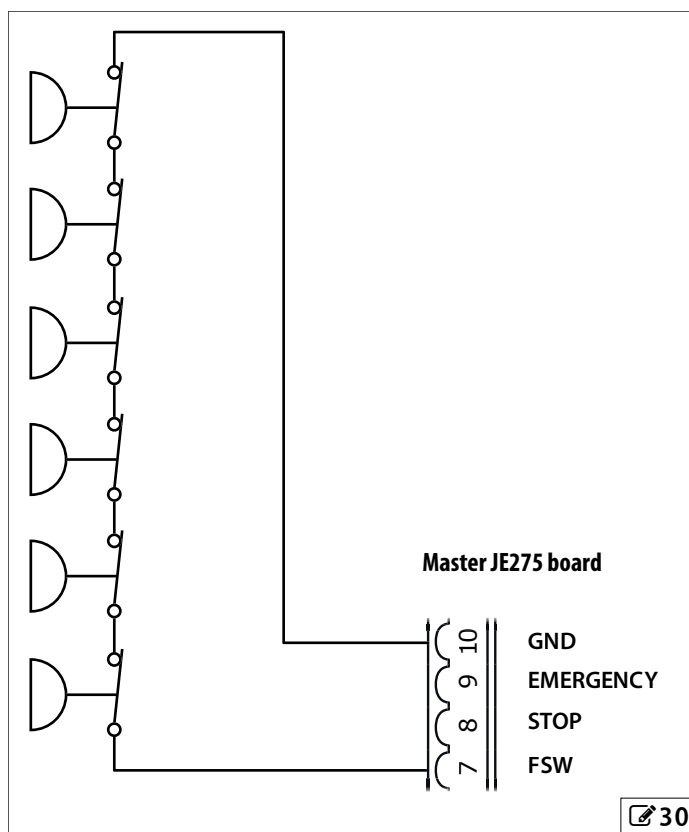
-  Make sure that terminals 9 and 10 of the external junction box of the bollard are connected to the JE275 control board as per  18. Otherwise, connect them now.
- Carry out a bleed cycle after having reinstalled the hydraulic unit.

MULTIPLE CONNECTIONS

If multiple bollards (max 3) are installed, which are controlled by a single JE275 board, connect the pressure switches in series as indicated in the following diagram.

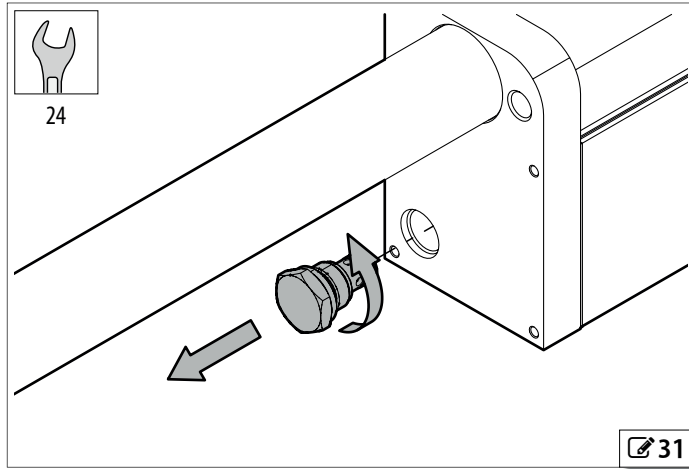


If multiple bollards (more than 3) are installed, which are controlled by JE275 boards in a master / slave configuration, connect all the pressure switches in series on the inputs of the master board as indicated in the following diagram.

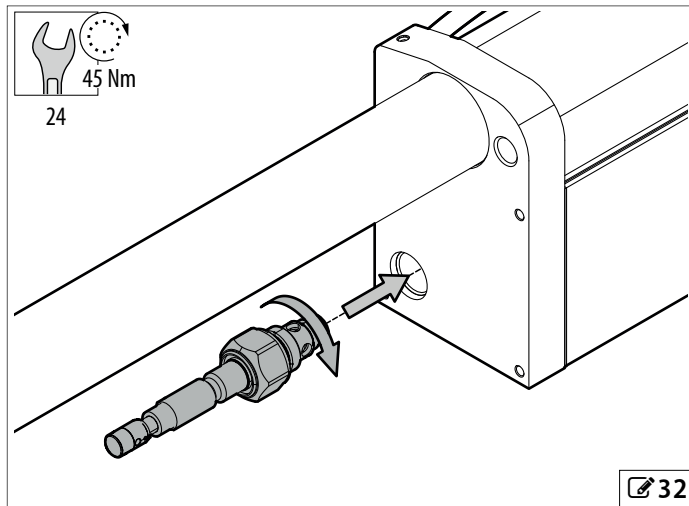


7.2 INSTALLING THE SOLENOID VALVE

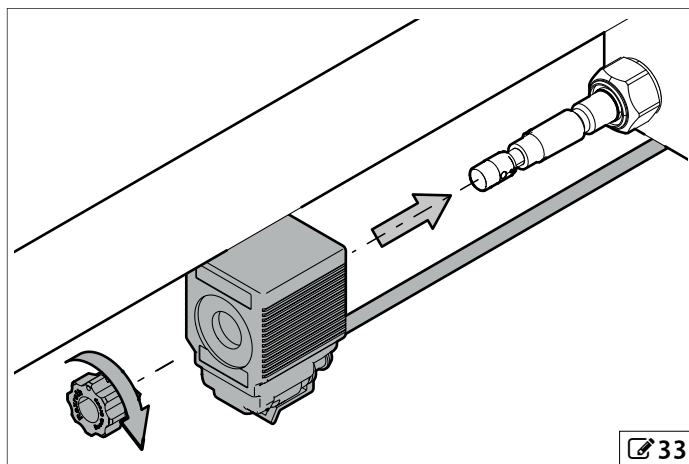
1. Remove the hydraulic unit following points 1 to 5 in the § "Removing the hydraulic unit" section.
2. Place the hydraulic unit in a horizontal position.
3. Remove the plug on the distribution flange.



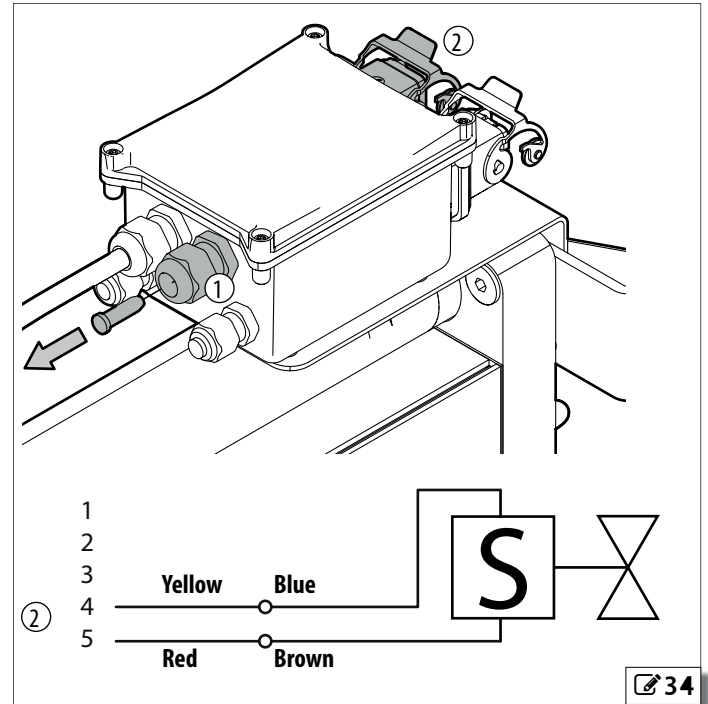
4. Screw the solenoid valve onto the distribution flange.



5. Install the control coil onto the solenoid valve.

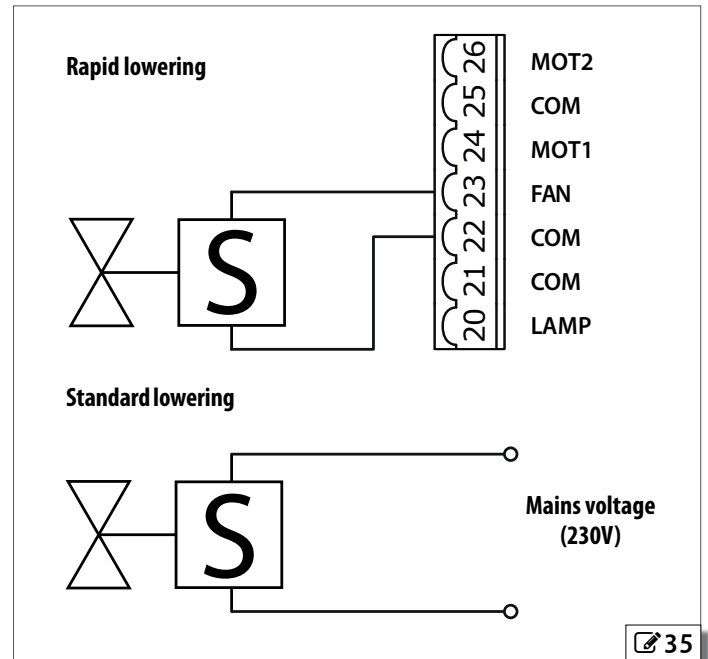


6. Remove the plug from the cable gland 34-1, insert the cable and connect it to the connector 2 following the indications shown in the diagram.



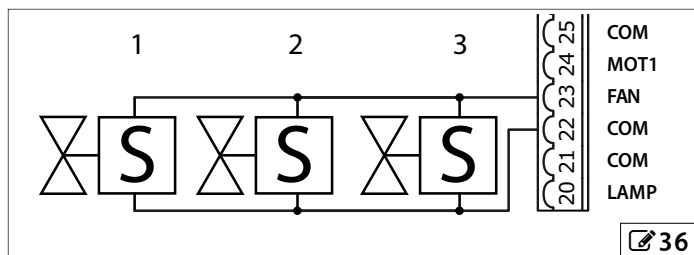
CONNECTING THE CONTROL COIL

The solenoid valve allows the bollard to be lowered in the event of a mains power failure. The bollard can be lowered more slowly or more quickly depending on the type of connection. Follow the connection diagrams below.

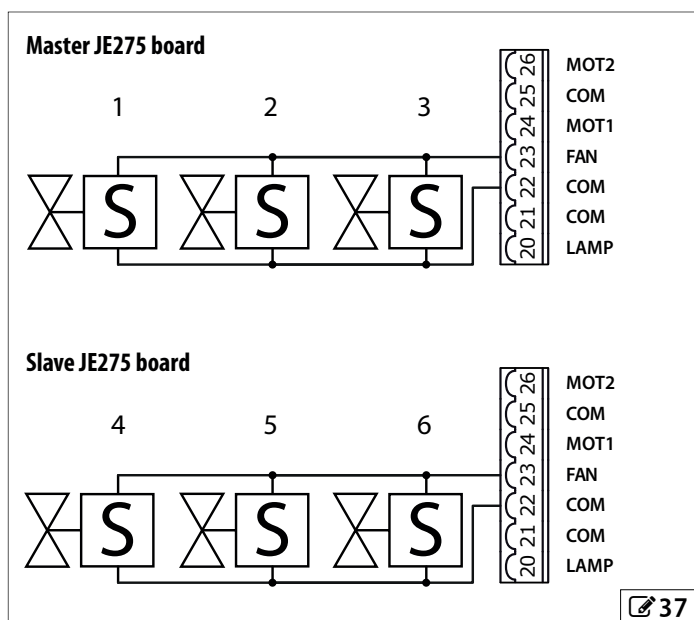


MULTIPLE CONNECTIONS

If multiple bollards (max 3) are installed, which are controlled by a single JE275 board, connect the coils in parallel as indicated in the following diagram.

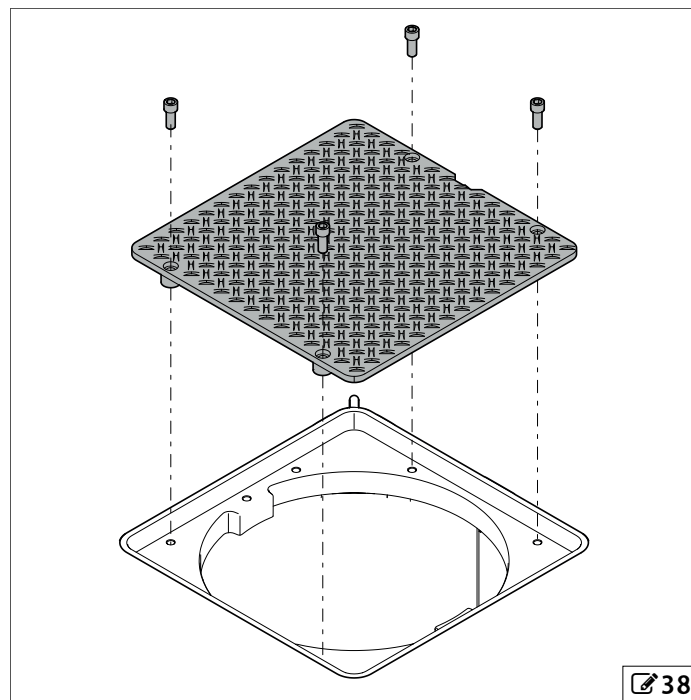


If multiple bollards (more than 3) are installed, which are controlled by JE275 boards in a master / slave configuration, connect the coils to the inputs of the relative control board (master or slave) as indicated in the following diagram.



7.3 COVER

Use the cover to make the pit of the bollard, which has not yet been installed, safe (e.g. while the concrete is drying). Fasten the cover to the subframe using 4 of the 10 M12x30 screws supplied with the bollard.





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